|  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- |
| *Day Shift* | **MgO Supply** | | | **Acid Supply** | | | | |
| **#1** ( P or B) ~ Feed : Level : | | | CHECKS | 07:00 | | 11:00 | 15:00 |
| **#2** ( P or B) ~ Feed : Level : | | | Car, Chocks, Sign & Lock |  | |  |  |
| **#3** ( P or B) ~ Feed : Level : | | | Tank Level graph |  | |  |  |
| **OFFLOADING -** | | | **OFFLOADING -** |  | | | |
|  | 07:00 | 13:00 | Acid at tanks |  | |  |  |
| MgO rotary Valve check |  |  | Acid Line check |  | |  |  |
| Clean Mixing Pot |  |  | Acid at Digesters |  | |  |  |
| **Air Compressor** | | | **Boiler Checks** | | | | |
|  | 07:00 | 15:00 |  | 07:00 | | 11:00 | 15:00 |
| Main Tank Pressure |  |  | Blow Down ( yes / no) |  | |  |  |
| Test Water Drain Valve |  |  | Pressure - Lead Boiler |  | |  |  |
| Oil Level Check |  |  | Pressure - Back up Boiler |  | |  |  |
| Visual leak check |  |  | Water level on #1 / #2 |  | |  |  |
|  |  |  | Level in Boiler Feed Tank |  | |  |  |
| Operator - Time | | | | | | | |
| *Night Shift* | **MgO Supply** | | | **Acid Supply** | | | | |
| **#1** ( P or B) ~ Feed : Level : | | | CHECKS | 19:00 | | 23:00 | 03:00 |
| **#2** ( P or B) ~ Feed : Level : | | | Car, Chocks, Sign & Lock |  | |  |  |
| **#3** ( P or B) ~ Feed : Level : | | | Tank Level graph |  | |  |  |
| **OFFLOADING -** | | | **OFFLOADING -** |  | | | |
|  | 19:00 | 01:00 | Acid at tanks |  | |  |  |
| MgO rotary Valve check |  |  | Acid Line check |  | |  |  |
| Clean Mixing Pot |  |  | Acid at Digesters |  | |  |  |
| **Air Compressor** | | | **Boiler Checks** | | | | |
|  | 19:00 | 03:00 |  | 19:00 | 23:00 | | 03:00 |
| Main Tank Pressure |  |  | Blow Down ( yes / no) |  |  | |  |
| Test Water Drain Valve |  |  | Pressure - Lead Boiler |  |  | |  |
| Oil Level Check |  |  | Pressure - Back up Boiler |  |  | |  |
| Visual leak check |  |  | Water level on #1 / #3 |  |  | |  |
|  |  |  | Level in Boiler Feed Tank |  |  | |  |
| Operator- \_\_\_\_\_\_\_\_\_\_Time\_\_\_\_\_\_\_\_\_\_ | | | | | | | |
| Date: | \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_ | Operator’s Initials |  | Production’s Initials |  | QA’s Initials | |  |